

1. Product and Company Iden	tification					
PRODUCT NUMBER:	2425	COMPANY PHONE:	1-800-241-8180			
PRODUCT NAME:	CITRA WORKS	EMERGENCY TELEPHONE:	1-800-241-8180			
PRODUCT DESCRIPTION: COMPANY INFORMATION:	Soy & Citrus Degreaser, Deodor Drain Solvent PRO CHEM, INC.		1-800-535-5053			
	1475 Bluegrass Lakes Parkway Alpharetta, GA 30004					
2. Hazards Identification	P					
GHS CLASSIFICATION:	SIGNAL	WORD: SYMBOL:	<u> </u>			
Acute Toxicity – Oral: Category Eye Damage/Irritation: Category Skin Corrosion/Irritation: Category	4 WARNING					
HAZARD STATEMENTS: Causes mild skin irritation. Causes serious eye irritation. Harmful if swallowed. PRECAUTIONARY STATEMENTS: Response: If eye irritation persists: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical advice/attention. In case of fire: Use alcohol foam/water/carbon dioxide to extinguish. Rinse mouth. Prevention: Do not eat, drink, or smoke when using this product. Use only outdoors or in a well-ventilated area. Wash hands thoroughly after handling. Storage: N/A. Disposal: Dispose of contents/container in accordance with local/regional/international regulations. INGREDIENTS OF UNKNOWN TOXICITY: 0% HAZARDS NOT OTHERWISE SPECIFIED: No data available.						
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S	TOXICITY:	with local/regional/international regulations.				
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of	TOXICITY: SPECIFIED:		Concentration 2/ buildingt			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME	TOXICITY: SPECIFIED: In Ingredients	CAS	Concentration % by Weight			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of	TOXICITY: SPECIFIED: In Ingredients		Concentration % by Weight 1 90			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-methyl-4	TOXICITY: SPECIFIED: In Ingredients	CAS 5989-27-5 67784-80-9	1			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-methyl-4	TOXICITY: SPECIFIED: on Ingredients hylethenyl)-, (4R)-	CAS 5989-27-5 67784-80-9	1			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir	CAS 5989-27-5 67784-80-9 8.	1			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir by medical personnel.	CAS 5989-27-5 67784-80-9 8.	1 90			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested f SKIN: Immediately wash skin before reuse. INHALATION: Remove to fresh air. If INGESTION: If swallowed, do N	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir by medical personnel. In with soap and plenty of water. Re in the threathing, give artificial respira	CAS 5989-27-5 67784-80-9 8. ng, remove any contact lenses and continue emove contaminated clothing. Get medical ation. If breathing is difficult, give oxygen. Get	1 90 flushing for at least 15 minutes. Have eyes attention if symptoms occur. Wash clothing			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested I SKIN: Immediately flush with before reuse. INHALATION: Remove to fresh air. If INGESTION: If swallowed, do N anything by mouth to a 5. Fire-Fighting Measures SUITABLE FIRE EXTINGUISHI	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir oy medical personnel. n with soap and plenty of water. Re in to breathing, give artificial respira OT induce vomiting. Give victim a g an unconscious person. NG MEDIA:	CAS 5989-27-5 67784-80-9 8. ag, remove any contact lenses and continue emove contaminated clothing. Get medical ation. If breathing is difficult, give oxygen. Geglass of water or milk. Call a physician or po	1 90 flushing for at least 15 minutes. Have eyes attention if symptoms occur. Wash clothing et medical attention.			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested I SKIN: Immediately flush with before reuse. INHALATION: Remove to fresh air. If INGESTION: If swallowed, do N anything by mouth to a 5. Fire-Fighting Measures SUITABLE FIRE EXTINGUISHI	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir by medical personnel. n with soap and plenty of water. Ref in to breathing, give artificial respira OT induce vomiting. Give victim a g an unconscious person. NG MEDIA: bon dioxide, or water spray when fi	CAS 5989-27-5 67784-80-9 8. ag, remove any contact lenses and continue emove contaminated clothing. Get medical ation. If breathing is difficult, give oxygen. Geglass of water or milk. Call a physician or po	1 90 flushing for at least 15 minutes. Have eyes attention if symptoms occur. Wash clothing et medical attention.			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested I SKIN: Immediately wash skin before reuse. INHALATION: Remove to fresh air. If INGESTION: If swallowed, do N anything by mouth to a 5. Fire-Fighting Measures SUITABLE FIRE EXTINGUISHI Use alcohol foam, car UNSUITABLE FIRE EXTINGUISHI N/A. SPECIAL PROTECTIVE EQUIP	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir by medical personnel. n with soap and plenty of water. Ref not breathing, give artificial respira OT induce vomiting. Give victim a g an unconscious person. NG MEDIA: bon dioxide, or water spray when fi SHING MEDIA: MENT FOR FIREFIGHTERS:	CAS 5989-27-5 67784-80-9 8. ag, remove any contact lenses and continue emove contaminated clothing. Get medical ation. If breathing is difficult, give oxygen. Geglass of water or milk. Call a physician or po	1 90 flushing for at least 15 minutes. Have eyes attention if symptoms occur. Wash clothing et medical attention. et medical attention. bison control center immediately. Never give			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested I SKIN: Immediately wash skin before reuse. INHALATION: Remove to fresh air. If INGESTION: If swallowed, do N anything by mouth to a 5. Fire-Fighting Measures SUITABLE FIRE EXTINGUISHI Use alcohol foam, car UNSUITABLE FIRE EXTINGUISHI N/A. SPECIAL PROTECTIVE EQUIP As in any fire, wear set	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir py medical personnel. n with soap and plenty of water. Re in ot breathing, give artificial respira OT induce vomiting. Give victim a g an unconscious person. NG MEDIA: bon dioxide, or water spray when fi SHING MEDIA: MENT FOR FIREFIGHTERS: If-contained breathing apparatus p	CAS 5989-27-5 67784-80-9 8. ng, remove any contact lenses and continue emove contaminated clothing. Get medical ation. If breathing is difficult, give oxygen. Get glass of water or milk. Call a physician or po ghting fires involving this material.	1 90 flushing for at least 15 minutes. Have eyes attention if symptoms occur. Wash clothing et medical attention. et medical attention. bison control center immediately. Never give			
INGREDIENTS OF UNKNOWN 0% HAZARDS NOT OTHERWISE S No data available. 3. Composition / Information of CHEMICAL NAME Cyclohexene, 1-methyl-4-(1-met Soybean oil, Me ester Occupational exposure limits, 4. First Aid Measures EMERGENCY OVERVIEW EYES: Immediately flush with examined and tested I SKIN: Immediately wash skin before reuse. INHALATION: Remove to fresh air. If INGESTION: If swallowed, do N anything by mouth to a 5. Fire-Fighting Measures SUITABLE FIRE EXTINGUISHI Use alcohol foam, car UNSUITABLE FIRE EXTINGUISHI N/A. SPECIAL PROTECTIVE EQUIP As in any fire, wear se 6. Accidental Release Measures	TOXICITY: SPECIFIED: In Ingredients hylethenyl)-, (4R)- if available, are listed in Section plenty of water. After initial flushir py medical personnel. n with soap and plenty of water. Re in ot breathing, give artificial respira OT induce vomiting. Give victim a g an unconscious person. NG MEDIA: bon dioxide, or water spray when fi SHING MEDIA: MENT FOR FIREFIGHTERS: If-contained breathing apparatus p	CAS 5989-27-5 67784-80-9 8. ng, remove any contact lenses and continue emove contaminated clothing. Get medical ation. If breathing is difficult, give oxygen. Ge glass of water or milk. Call a physician or po ghting fires involving this material. ressure-demand MSHA/NIOSH (approved composite)	1 90 flushing for at least 15 minutes. Have eyes attention if symptoms occur. Wash clothing et medical attention. et medical attention. bison control center immediately. Never give			

7. Handling and Storage

STORAGE:

Store in a cool place in original container and protect from sunlight. Keep away from sources of ignition. Keep away from food and drinking water. Keep container closed when not in use.

HANDLING:

8. Exposure Controls / Personal Protection				
CHEMICAL NAME		ACGIH TLV	OSHA PEL	STEL
Soybean oil, Me ester		N/A	N/A	N/A
Cyclohexene, 1-methyl-4-(1-methylethenyl)-, (4F PERSONAL PROTECTIVE EQUIPMENT (PPE):		N/A	N/A	N/A
EYE PROTECTION: Chemical splash of type safety glasses. Consult your safety SKIN PROTECTION: Wear rubber glow impervious clothing and boots. RESPIRATORY PROTECTION: If work NIOSH/OSHA approved air supplied res NIOSH/OSHA respirators (negative pres controls should be implemented to reduce ENGINEERING CONTROLS: Provide sufficient mechanical (general a	v representative. res (consult your saf xplace exposure limi pirator is advised in ssure type) under sp ce exposure.	ety equipment supplier). To preve ts of product or any component at the absence of proper environme ecific conditions (see your industr	ent repeated or prolon re exceeded (see expo ental control. OSHA re rial hygienist). Engine	ged skin contact, wear osure guidelines) lations also permit other ering or administrative
or apparent adverse effects).				
Physical & Chemical Properties PPEARANCE:		VAPOR PRESSURE:	Not available.	
Physical State:	Liquid.	VAPOR DENSITY:	Not available.	
Color:	Orange/clear.	BOILING RANGE:	Not available.	
DOR:	Citrus.	SOLUBILITY:	Complete.	
DOR THRESHOLD:	Not available.	AUTO-IGNITION TEMP:	Not available.	
H:	Not available.	DECOMPOSITION TEMP:	Not available.	
IELTING POINT:	Not available.	VOC%:	Not available.	
OILING POINT:	Not available.	DENSITY (lbs/gal):	Not available.	
PARTITION COEFFICIENT (n-octanol/ water):	Not available.	POUNDS PER CUBIC FOOT	Not available.	
ISCOSITY:	Not available.	FLASH POINT:	Not available.	
PECIFIC GRAVITY:	0.84	FP METHOD:	Not available.	
EL:	Not available.	UEL:	Not available.	
FLAMMABILITY:	Not available.	EVAPORATION RATE:	Not available.	
0. Stability & Reactivity Information				
REACTIVITY:				
Stable.				
HAZARDOUS POLYMERIZATION:				
Will not occur. NCOMPATIBLE MATERIALS:				
Chlorine bleach, oxidizers, acids.				
CONDITIONS TO AVOID:				
Temperature extremes.				
DECOMPOSITION PRODUCTS: Will not occur.				
1. Toxicological Information				
PRIMARY ROUTE(S) OF ENTRY: Skin contact/absorption and inhalation.				
GIGNS AND SYMPTOMS OF OVEREXPOSURE:				
Gastrointestinal irritation (nausea, vomit		on to nose, throat, and respiratory	/ tract.	
ARGET ORGAN EFFECTS:	nononto) has here	augusted as a cause of the faller	wing offects in loberst	any animala and may
Overexposure to this material (or its con aggravate pre-existing disorders of thes IMEDIATE HEALTH EFFECTS:	e organs in humans	chronic ingestion may cause kid		
EYES: Exposure may cause noticeable	pain and severe irrit	ation.		
	ritation Prolonged	or reneated exposure may dry the	skin. Symptoms may	include redness, burning,
SKIN: Exposure may cause mild skin ir				
SKIN: Exposure may cause mild skin ir drying and cracking, and skin burns. Ac	lditional symptoms of	of skin contact may include: allergi		
SKIN: Exposure may cause mild skin ir	lditional symptoms of exposure under nest is possible. Short	of skin contact may include: allergi ormal handling and use. -term inhalation is not likely to cau	c reaction. Skin absor use harmful effects; bro	ption is possible, but harm

INGESTION: Single dose oral toxicity is low. Swallowing small amounts during n	normal handling is not likely to cause harmful effects;
swallowing large amounts may be harmful. REPRODUCTIVE/DEVELOPMENTAL INFORMATION:	
No data.	
CARCINOGENIC INFORMATION:	
This material is not listed as a carcinogen by IARC, NTP, or OSHA.	
LONG TERM EFFECTS:	
No data.	
12. Ecological Information	
No data available.	
13. Disposal Consideration	
For proper disposal of waste, refer to federal and state regulations.	
14. Transportation Information	
UN Number N/A	
UN Proper Shipping Name N/A	
DOT Classification – Non hazardous	
Packing Group N/A	
15. Regulatory Information	
US FEDERAL REGULATIONS	
TSCA (Toxic Substances Control Act) Status TSCA (United States) The intentional ingredients of this product are listed.	
CERCLA RQ - 40 CFR 355 Appendix A:None	
SARA 302 Components 40 CFR Appendix A: None	
Section 311/312 Hazard Class 40 CFR 370.2	
Immediate (X) Delayed (X) Fire (X) Reactivity () Sudden Release of Pressure ()	
SARA 313 Components - 40 CFR 372.65	
* Listed in Section 2 as Diethylene Glycol Monomethyl Ether	
STATE AND LOCAL REGULATIONS	
California Proposition 65: None California SCAQMD Rule 443.1 VOC's: > 100g/L	
North Carolina Administrative Code 2D.1104 and 2B.0610 None	
South Carolina Regulation 62.5 Standard Number 8: None	
16. Other Information	
DISCLAIMER:	
To the best of our knowledge, information contained herein is accurate. However,	there is no assumption of liability for the accuracy or
completeness of the information contained herein. Final determination of suitabilit	
materials may present unknown hazards and should be used with caution. Althou	
that these are the only hazard, which exists. The information contained in this SDS	
data is provided without any warranty expressed or implied regarding its correctr	pess or accuracy. Since the conditions or handling, storage an

that these are the only hazard, which exists. The information contained in this SDS was obtained from current and reliable sources; however, the data is provided without any warranty, expressed or implied, regarding its correctness or accuracy. Since the conditions or handling, storage and disposal of this product are beyond the control of the manufacturer, the manufacturer will not be responsible for loss, injury, or expense arising out of the products improper use. No warranty, expressed or inferred, regarding the product described in this SDS shall be created or inferred by any statement in this SDS. Various government agencies may have specific regulations regarding the transportation, handling, storage, use, or disposal of this product, which may not be covered by this SDS. The user is responsible for full compliance.